

Date: Friday, 5/26/2006 11:41:08 AM
 User: Linda Lacelle

Process Sheet

Customer : CC-DAR01 Dart Aerospace Ltd.
 Job Number : 27254
 Estimate Number : 10804
 P.O. Number : N/A
 This Issue : 5/26/2006 S.O. No. : N/A
 Prsht Rev. : NC
 First Issue : 5/26/2006 Type : N/A
 Previous Run : 00015

Drawing Name : K10005
 Part Number : K10005
 Drawing Number : RTN 479
 Project Number : N/A
 Drawing Revision : N/A
 Material : N/A
 Due Date : 6/2/2006

Qty: 1 Um: Each

Written By : *SEE ABOVE USER & DATE*
 Checked & Approved By :
 Comment :

Additional Product

Job Number:



Seq. #: Machine Or Operation:

Description :

1.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT RTN 479

6/6/29 (1)

2.0

K10005

Bearpaw kit 13" x 16"



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)
 Bearpaw kit 13" x 16"
 OLD B/N 12657

6/15/29 (1)

3.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1 K10005
 REPACKAGE PER PPP
 WITH NEW B/N
 (NEW PAPERWORK AND LABELS REQUIRED)

B27254

NEW

6/15/29 (1)

4.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL
 INSPECT LEVEL 21

6/16/01

Job Completion



W Dated

DART AEROSPACE LTD		Work Order:	12657
Description: Bearpaw Kit 13" x 16"		Part Number:	K10005
Drawing: K10005 rev. A		Qty:	2

Step	Location	Procedure	By	Date	Qty																																												
1	EXPEDITING	Issue Work Order	CB	05.08.17	2																																												
2	EXPEDITING	Photocopy blue file: K10005, D206-559, D500-572 Type labels per PPP K10005 (Bag Blue files separately)	CB	05.11	2																																												
3	STORES	Pick: <table border="1"> <thead> <tr> <th>Qty</th> <th>Part Number</th> <th>Description</th> <th>Batch</th> </tr> </thead> <tbody> <tr> <td>4 ✓</td> <td>D2182B050</td> <td>Rubber cushion</td> <td>B12596</td> </tr> <tr> <td>8 ✓</td> <td>D2274</td> <td>Radius block</td> <td>B12564</td> </tr> <tr> <td>2 ✓</td> <td>D2671</td> <td>Bear paw</td> <td>B12658</td> </tr> <tr> <td>4 ✓</td> <td>D2438</td> <td>Clamp</td> <td>B12415</td> </tr> <tr> <td>8 ✓</td> <td>D2529</td> <td>Washer</td> <td>B12107</td> </tr> <tr> <td>8 ✓</td> <td>AN4-15A</td> <td>Bolt</td> <td>H8170</td> </tr> <tr> <td>8 ✓</td> <td>AN4-17A</td> <td>Bolt</td> <td>H7412</td> </tr> <tr> <td>16 ✓</td> <td>AN960JD416</td> <td>Washer</td> <td>H7438</td> </tr> <tr> <td>8 ✓</td> <td>MS21042L4</td> <td>Nut</td> <td>H7891</td> </tr> <tr> <td>2 ✓</td> <td>QS200M44S</td> <td>Clamp</td> <td>H8405</td> </tr> </tbody> </table>	Qty	Part Number	Description	Batch	4 ✓	D2182B050	Rubber cushion	B12596	8 ✓	D2274	Radius block	B12564	2 ✓	D2671	Bear paw	B12658	4 ✓	D2438	Clamp	B12415	8 ✓	D2529	Washer	B12107	8 ✓	AN4-15A	Bolt	H8170	8 ✓	AN4-17A	Bolt	H7412	16 ✓	AN960JD416	Washer	H7438	8 ✓	MS21042L4	Nut	H7891	2 ✓	QS200M44S	Clamp	H8405	CB	00/08/31	2.
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4	QC	Inspect Level 4	CB	00/08/31	2.																																												
5	STORES	Package and Identify as per PPP K10005 used box #5 Qty 2	CB	01.01.12	2																																												
6	EXPEDITING	Close Work Order Cost / part: 126.86 545 01/01/15 (2)	CB	01.01.15	2																																												

Rev	Date	Change	Revised By	Approved
A	99.12.17	K10005 created for Bear paw kit	EC	EC

RELEASED

EC 99.12.21